

Product Code: 510WSWG37704SX (X=S, M, L, XL)

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Revision No.	Issue Date	Reason for Issue
0	19-Dec-2012	First Issue
1	13-Jul-2017	Added Material



Revision No : 1 Brand : WORKSafe

Date : 13-Jul-2017 Product Code: 510WSWG37704SX

(X=S, M, L, XL)

Manufactured By:

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UE Tech Park.

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1. Product Features

- Excellent hand and material protection with a keen sense of touch and great dexterity.
- Soft elastic material exerts less pressure on the hand for a comfortable fit.
- 100% nitrile provided better puncture and abrasion resistance.
- Component materials comply with 21 CFR 177.2600 for food contact
- Accordance with the requirement of the Plastic Material and Articles in Contact with Food Commission Directive 2002/72/EC
- Inspection criteria follow sampling method ISO 2859, standard ASTM D6319, D6124, permeation by chemicals EN374.

2. Application/Usage

- Food preparation
- Pharmaceutical industry
- Precision electronics industry
- Assembly of small components
- General works at hospital and clinics
- Professional hair washing and dye
- Cosmetics and perfume production

3. Product Description

Material : Nitrile Butadiene Rubber (NBR)

Finishing - External : Texture (chlorinated)

- Internal : Smooth with powder free (chlorinated)

Cuff : Beaded cuff

Colour : Light Blue

Length : Min 240 mm

Thickness : Min 0.14 mm

Glove Size	S	М	L	XL
EN Size	6 1/2	7 1/2	8	8 1/2
Palm Width(+/- 5mm)	85	95	106	min 110



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4. Physical Properties (ASTM D6319)

Before Aging	Tensile at break (MPa) : min 16 Elongation at break (%) : min 500
After Aging	Tensile at break (MPa): min 14 Elongation at break (%): min 500

5. Performance Requirements (for individual use) AQL

Item	Related Defects	Inspection Level	AQL
Water Leak Test	Pinhole	G-1	1.5
Dimensions	Width, Length, Thickness	S-2	4.0
Physical Properties	Before and After Aging	S-2	4.0
Powder Content		S-2	4.0
Visual Inspection	-	S-4	2.5

6. EC Type Examination Certification

To refer certificate no: Not applicable

7. User Information

To refer documentation no: Not applicable

8. Stamping

Not applicable



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9. Chemical Resistance Chart

No.	Chemical Name	Performance Level
1	Acetic Acid 10%	6
2	Citric Acid	6
3	Ethylene Glycol	6
4	Formaldehyde 4%	6
5	Formic Acid 10%	5
6	Hexane	6
7	Hydrochloric Acid 20%	6
8	Sodium Hydroxide 40%	6
9	Sulphuric Acid 98%	0
10	Boric Acid Saturated	6
11	1,4 Butanediol	6
12	Diethylphalate	0
13	Ferric Chloride	6
14	Isopropyl Alcohol	2
15	Ammonia Hydroxide	1
16	Nitric Acid 10%	6
17	Methyl Methacrylate	0
18	Glutaraldehyde solution 3%	6
19	n_Heptane	2
20	Methanol	0

Permeation Index		
< 10 minutes	0	
>10 minutes	1	
>30 minutes	2	
>60 minutes	3	
>120 minutes	4	
>240 minutes	5	
>480 minutes	6	

WARNING:

This test data should not be used as the absolute basis for glove selection because gloves and actual in-use conditions may vary from the controlled conditions of laboratory tests. Factors other than chemical contact time, concentration and temperature, glove thickness and glove reuse, may also affect performance. The greater the potential hazard, the more important is to establish protection levels under condition that would more closely duplicate those of actual usage.



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10. Packaging

a) Packing style

- 100 pieces in a dispenser box.

- 10 dispenser boxes in a master carton.

- 1000 pieces in a master carton

b) Dispenser box layout

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c) Dispenser box dimension

- Length: 245 mm x Width: 128mm x Height: 75mm

d) Carton Marking

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e) Carton Dimension

- Length: 387 mm x Width: 260 mm x Height: 251 mm

f) Container Capacity

- 1 x 20ft :Approximately 1062 cartons (1062000 pieces)

- 1 x 40ft :Approximately 2169 cartons (2169000 pieces)